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Sensors and Actuators B: Chemical



journal homepage: www.elsevier.com/locate/snb

Ozone gas sensor based on nanocrystalline $SrTi_{1-x}Fe_xO_3$ thin films

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ARTICLE INFO

Article history: Received 6 December 2012 Received in revised form 14 February 2013 Accepted 15 February 2013 Available online 27 February 2013

Keywords: SrTi_{1-x}Fe_xO₃ thin films Ozone gas sensor Nanostructure Electron beam evaporation

ABSTRACT

We report on the use of nanocrystalline $SrTi_{1-x}Fe_xO_3$ (STF) for sensing ozone gas. Amorphous thin films were evaporated by the electron-beam physical vapor deposition technique and then converted to a polycrystalline form, as shown by X-ray diffraction patterns, after ex situ annealing at a relatively low temperature (550 °C). The influence of the iron content on the microstructure was investigated by both scanning electron microscopy (SEM) and atomic force microscopy (AFM), which revealed that the surface roughness of the films increased slightly as the amount of iron increased. Electrical resistance measurements were carried out to determine the response of the films upon exposure to ozone and when compared to other oxide metal sensors, STF films can also be considered as good candidates for application as ozone gas sensors.

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1. Introduction

Solid state sensors are attractive to monitor the environment and to control technological processes because of their high sensitivity, short response times, low cost, low weight, and low energy consumption [1,2]. Most solid state sensors for detecting reducing and flammable gases such as CO, H_2 , and CH_4 , are of the conductometric type and make use of ceramics or thick-film materials [2]. However, this methodology has been shown to be inefficient for detecting ozone gas because of its high activity and the need of large thicknesses of film sensors even with small grain size [2].

Detection of the exact amount of ozone present in the atmosphere is of great importance, since this gas is a strong oxidizing agent, which has both positive and negative effects in medicine and various technological processes [1,2]. Different materials have been studied for their potential application as ozone gas sensors [2–22]. For instance, *n*-type materials such as In_2O_3 [2–14] and WO_3 [15–17] thin films have received a great deal of attention during the past few years. In particular, nanocrystalline In_2O_3 films were able to detect ozone concentrations as low as 15 ppb and to operate at room temperature, making them promising for the realization of low energy consumption and low-cost devices [4,5].

Although not so studied as In_2O_3 and WO_3 , a number of other materials were also shown to be suitable as ozone gas sensors. Amongst them, we may quote SnO_2 [18], hybrid $SnO_2/SWNTs$

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thin layers [19], CuCrO₂ nanocrystals and microcrystals [20] and $Cd_{1-x}Zn_xO$ [21]. Recently, G. Korotcenkov and B. K. Cho published a review of different types of sensors that could be used for ozone detection [2]. In particular, they compared the sensing behavior of two well studied conductometric sensors, SnO_2 - and In_2O_3 -based materials and came to the conclusion that SnO_2 is an acceptable material for ozone sensor fabrication because it presents a high sensitivity and stability, although it has some disadvantages in comparison with In_2O_3 .

Perovskite-based compounds are interesting materials from the viewpoint of both fundamental and applied solid-state physics since their structures are very versatile and allow different and useful applications [22–28]. Among several perovskite-based compounds, $SrTi_{1-x}Fe_xO_3$ (STF) solid solution has recently attracted the attention of many researchers due to its potential as an oxygen gas and hydrocarbonates sensors for automotive emission control [22–28]. The addition of Fe₂O₃ to the SrTiO₃ crystal structure causes the replacement of some Ti⁴⁺ by Fe³⁺ ions, which can create different types of defects due to the difference in their oxidation states [25–29]. When a Fe³⁺ ion occupies the Ti⁴⁺ octahedral site, mobile oxygen vacancies (*Vö*) are formed in order to balance the electric charge. The introduction of a large amount of iron creates a relatively large concentration of defects [29].

STF systems in film form have mainly been studied with respect to the synthesis and electrical characterization after screen printing a paste prepared from STF powder onto a determined substrate [30–34]. This method, although simple, normally produces thick films with micrometer-sized particles, which requires a high temperature and a long heating period during the calcination process.

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^{0925-4005/\$ -} see front matter © 2013 Elsevier B.V. All rights reserved. http://dx.doi.org/10.1016/j.snb.2013.02.068

To the best of our knowledge, there are no studies about the sensitivity of *p*-type SrTi_{1-x}Fe_xO₃ (STF) thin films to ozone gas. To fill this gap, the present work examines the sensitivity of nano-structured SrTi_{1-x}Fe_xO₃ ($0 \le x \le 0.15$) thin films obtained by the electron-beam physical vapor deposition (EB-PVD) process. The samples used as targets were prepared using the polymeric precursor method [35,36]. We also study the influence of the iron concentration on structural and morphological properties of thin films and use electrical characterization to check the sensitivity of the STF thin films to ozone gas.

2. Experimental details

Nanocrystalline $\mathrm{SrTi}_{1-x}\mathrm{Fe}_x\mathrm{O}_3$ (STF) powder samples with different Fe concentration (7.5, 10.0 and 15.0 mol% Fe) were obtained by the polymeric precursor method [35,36]. The synthesis procedure is well described elsewhere [35]. After removing water and the organic compounds, the precursor powders of each sample were annealed in an alumina crucible at 700 °C for 3 h in an electric furnace with air atmosphere.

STF thin films were evaporated in a Balzers BAK600 evaporator using as targets the powder samples prepared with the polymeric precursor method. The films were deposited on SiO₂/Si substrates containing 100 nm-thick platinum electrodes, which were imprinted on a sputtered Pt film using photolithography and lift off processes. The distance between the electrodes was 50 μ m. 70 nm-thick STF samples were evaporated by keeping the substrates at around 50 °C, with the oxygen pressure in the chamber kept around 2 × 10⁻⁴ mbar. During evaporation, the thicknesses were monitored with a quartz balance and at the end of the process we confirmed the thicknesses by means of an electron microscope image. In order to crystallize the samples, the as-deposited amorphous films were submitted to an ex situ annealing for 4 h at 500 °C in an electric furnace with air atmosphere.

The crystalline structure of the STF thin films was investigated by X-ray diffraction (XRD) measurements (Rigaku Ultima) in a twotheta range from 10 to 80° with steps of 0.02° and scanning speed of 2° min⁻¹ using Cu K radiation. The microstructural characteristics of the thin film surface were investigated using an atomic force microscope (Digital Instruments, Nanoscope IIIa) in contact mode. The film thicknesses were measured using a field emission scanning electron microscope (FE-SEM, Zeiss Supra 35) operating at 3 kV.

The gas sensing properties of STF thin films were investigated in a test chamber that allows controlling the sensor temperature under variable gas concentrations. Dry air was used both as a reference (baseline) and as a carrier gas at a constant total flow of 8.3 cm³/s. The ozone (O_3) gas was generated by oxidizing oxygen molecules of dry air by a pen-ray UV lamp calibrated to give an O₃ concentration range between 0.03 ppm and 0.8 ppm. The dry air containing ozone was blown directly on the sensor placed on top a heated holder within the test chamber. The working temperature (T_{work}) of the sensor, ranging from room temperature to 400 °C, was controlled by an external heater source based on a Hg lamp driven by a regulated power supply. The measurement started after the sample resistance achieved a steady value. The resistance change upon exposure to ozone was measured by recording the current at an applied constant dc potential V = 50 mV with an HP4140B Source/Pico-ammeter.

3. Results and discussion

3.1. Structural and microstructural characterization of STF powder and thin films

Fig. 1 shows the X-ray diffraction patterns of x = 0.00, 0.075, 0.10and 0.15 target nanocrystalline powder samples heat-treated at



Fig. 1. XRD of SrTiO₃ (x = 0.00) and STF nanocrystalline powder samples heat treated at 700 °C during 3 h.

700 °C for 3 h. All patterns show well defined diffraction peaks corresponding to the STF solid solution with a cubic symmetry. For samples containing iron, the presence of low-intensity diffraction peaks was observed corresponding to the SrCO₃ phase. There was also a spurious peak around 28.8° due to a fluorescence effect. These results show that the STF samples used as targets for thin-film deposition do not present any crystalline phase containing iron.

Fig. 2 shows the XRD of the STF films after the ex situ annealing. The XRD pattern of SrTiO₃ (x = 0.00) thin film sample obtained at the same conditions is also shown in the figure. The peaks in the STF samples identified as belonging to the perovskite structure of SrTiO₃ phase (JCPDS: 35-0734) present a lower intensity, probably because of the film thickness (70 nm). We also observed an intense diffraction peak from the SiO₂/Si substrate, but no evidence of diffraction peaks related to iron oxide crystalline phases.

The influence of the iron concentration on the surface microstructure of STF films was analyzed by means of threedimensional AFM images shown in Fig. 3. The images of the iron-doped samples depict microstructures that are homogeneous, rough, and uniform, with nanosized grains. The x=0.15 sample shows an increase in the grain size probably due to a coalescence phenomenon, with the formation of pores between the grains. The mean surface roughness obtained from the AFM images show values of 1.4 nm, 5.6 nm, 8.4 nm and 9.2 nm for x=0.00, x=0.075,



Fig. 2. XRD of 70 nm annealed thin films deposited on Si/SiO₂ substrates.



Fig. 3. AFM images of annealed thin film samples for (a) x = 0.00, (b) x = 0.075, (c) x = 0.10 and (d) x = 0.15.

x = 0.10 and x = 0.15, respectively. These results show that the increase of iron increases just slightly the surface roughness of the iron-doped STF samples.

3.2. Gas sensing characterization of STF thin films

Fig. 4 shows the resistance response of thin film samples x = 0.075, x = 0.10, and x = 0.15 as a function of the ozone gas concentration and the work temperature. In the case of the x = 0.075 and x = 0.10 samples (Fig. 4(a) and (b)), the work temperature was fixed

at 250 °C and the ozone concentration was varied. For the x = 0.15 sample (Fig. 4(*c*)), the ozone concentration was fixed at 600 ppb whereas the temperature was varied between 190 °C and 310 °C. During each measurement cycle, the exposure time to the ozone gas was kept constant for 2 min (x = 0.075 and x = 0.15) and 3 min (x = 0.10). As can be seen in Fig 4, the samples show a *p*-type semiconducting characteristic since their resistance decrease with the adsorption of oxidizing gases.

It is possible to observe from Fig. 4 that all samples have a good sensitivity to ozone, although we also observe a modification of the

| Table | 1 |
|-------|---|
| Comp | |

| | Com | parison | of the S | values o | f STF sam | ples and | In ₂ O ₃ - a | nd WO ₃ . | -based | ozone | sensors |
|--|-----|---------|----------|----------|-----------|----------|------------------------------------|----------------------|--------|-------|---------|
|--|-----|---------|----------|----------|-----------|----------|------------------------------------|----------------------|--------|-------|---------|

| Sensors | Work temperature (°C) | O ₃ (ppb) | Response (S) | Reference |
|--------------------------------|-----------------------|----------------------|--------------|------------|
| In ₂ O ₃ | 300 | 100 | 1500 | [37] |
| WO ₃ | 250 | 30, 400, 800 | 16, 260, 310 | [15] |
| STF | | | | |
| x = 0.075 | 250 | 75 | 3 | |
| x = 0.075 | 250 | 600 | 170-580 | This study |
| x = 0.10 | 250 | 600 | 10 | |
| x = 0.15 | 250 | 600 | 53 | |
| x = 0.15 | 220 | 600 | 267 | |
| <i>x</i> = 0.15 | 190 | 600 | 580 | |



Fig. 4. Ozone gas response for: (a) x = 0.075 (b) x = 0.10 and (c) x = 0.15 annealed samples as a function of ozone concentration and/or work temperature.

base line, mainly for the x = 0.075 sample. The resistance changes by at least one order of magnitude when the thin films are exposed to 600 ppb of ozone. The response time is about 2 min and the recovery time is less than 5 min when exposed to 600 ppb, at a work temperature of about 250 °C. For the x = 0.075 thin film, it was possible to have a good resistance response when the sample was exposed to 75 ppb of ozone. We can also observe that for the x = 0.075 and x = 0.10 samples a saturation occurs when the amount of ozone are respectively higher than 525 and 800 ppb. In general, the response of oxides materials saturates when the concentration of the gas to be detected increases above a certain value. This effect is related to the number of available adsorption sites and our results shows that this number increases with the concentration of iron.

As seen in Fig. 4(c), the sensitivity of the x = 0.15 sample to ozone at 250 °C is higher than that of the x = 0.10 sample and decreases significantly when the work temperature increases to 310 °C. A decrease in the work temperature to 190 °C causes an increase in resistivity of one order of magnitude and increases considerably the recovery time compared with the same sample measured at 250 °C. The sensor response, $S = R_0/R$, with $R < R_0$, was obtained by taking the ratio of the resistances in dry air and in ozone gas. For comparison, the values of R_0 and R were measured from the experimental data collected at 250 °C for different amounts of ozone. For a determined amount of gas and temperature, the R_0 value was measured when the sample resistance achieved its steady value whereas the *R* value was measured after $2 \min (x = 0.075 \text{ and})$ x = 0.15) and $3 \min(x = 0.10)$. Table 1 compares the sensor responses obtained with our samples with those of In₂O₃- and WO₃-based ozone sensors. The sensitivity to ozone of our STF x = 0.075 sample is like that of WO₃ but significantly lower than that of In₂O₃. The response and recovery times of x = 0.075 sample are comparable to those of In₂O₃-based ozone sensor which presents a response time of 1 min and a recovery time of about 10 min [37]. The response to ozone of the STF x = 0.15 sample at 220 °C and 190 °C are relatively higher but their recovery time is longer when compared to x = 0.075sample.

The process of interaction and detection of ozone gas with oxide materials has been described by different works in the literature [38]. The corresponding chemical reactions between a triatomic molecule O_3 and one free adsorption site, A, can be described by the following reaction [38]:

$$A + O_3 \rightarrow (A - O) + O_2; \quad (A - O) + e^- \rightarrow (A - O)^-$$
 (1)

Ozone interacts directly with the metal oxide surface. In this case (strong chemisorptions), an electron of the conduction band is transferred from the semiconductor to the adsorbed species decreasing thus the sensor resistance.

According to the XRD and AFM data, the increasing of iron content does not notably affect the structure and the morphological properties of the STF thin films. The sensor response cannot be also attributed directly to the increase of iron because x = 0.10 sample presents a lower response of x = 0.075 sample. In this way, further study still needs to be done to understand the detailed gas-sensing mechanism of the STF samples.

4. Conclusions

Perovskite nanostructured $SrTi_{1-x}Fe_xO_3$ (STF) thin films containing 0.075, 0.10 and 0.15 mol% of iron were prepared by electron beam evaporation using as targets samples obtained by the polymeric precursor method. STF thin films are polycrystalline after annealing and present a distribution of iron that seems to be homogeneous. The STF thin-film sensor response to ozone was verified as a function of ozone content and working temperature. We found that the x = 0.075 sample operating at 250 °C exhibits the best ozone sensitivity, response and recovery times. Further work is needed in order to optimize the sensor response and recovery time, as well as to avoid the variation of the baseline between the gas sensing cycles and to find the relationship between iron content, morphology and sensor response.

Acknowledgments

This work was sponsored by the program CAPES-COFECUB. We also are grateful for the financial support of the Brazilian Council for Scientific and Technological Development (CNPq) and the State of São Paulo Research Foundation (FAPESP).

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