Sol-gel synthesis of triclinic CoV$_2$O$_6$ polycrystals

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**Article Info**

**Abstract**

In this paper, a new chemical route synthesis for γ-CoV$_2$O$_6$ is proposed. Based on the CoO-V$_2$O$_5$ phase diagram a study of temperature and calcination times for pure γ-CoV$_2$O$_6$ obtainment is described. X-ray diffraction and Raman spectroscopy experiments revealed the triclinic crystals structure belonging to P-1 spatial group. FEG-SEM images showed that the resulting grains present elongated shape. Rietveld analysis revealed a crystalline anisotropy with preferential crystallographic orientation in the [2 0 − 1] and [1 3 0] planes. The calculated mean crystallite size evidences that the crystallite dimensions are significantly different in the parallel and perpendicular directions. The magnetic properties measurements evidenced an antiferromagnetic transition at 7 K and a detailed view of the magnetization isotherms confirmed a noticeable step-like behavior below $T_N$, characteristic of field-induced transitions.

1. Introduction

Transition metal vanadium oxides have attracted enormous attention in contemporary solid state chemistry and physics due to their rich physical properties. Cobalt-based vanadates are representative vanadium oxides that due to their electrochemical, catalytic, and magnetic properties many scientists devoted efforts to synthesize [1–4].

Co$_3$O$_4$ can crystallize in two crystalline structures: monoclinic (α-Co$_3$O$_4$) and triclinic (γ-Co$_3$O$_4$) [5]. Reports describing syntheses and physical properties of Co$_3$O$_4$ with monoclinic structure [6–9] are much more frequently found than with triclinic symmetry [10,11]. Taking into account the CoO-V$_2$O$_5$ phase diagram, one can verify that at high temperatures (~ 700 °C) and with adequate stoichiometry, there is a narrow range in which it is possible to achieve the monoclinic phase without the presence of other oxides [5]. Although the decrease in the calcination temperature (< 600 °C) favors the formation of the triclinic phase, this region in the diagram is surrounded by the possibility of V$_2$O$_5$, α-Co$_2$V$_2$O$_7$ and Co$_2$V$_2$O$_7$ coexistence. Thus the adjustment of calcination and synthesis conditions to obtain Co$_3$O$_4$ in both crystalline structures is a challenging task. Literature reports γ-Co$_3$O$_4$ single crystals growth [2,3] and also γ-Co$_3$O$_4$ polycrystals [10] using solid-state reaction method and a citrate decomposition method [12]. Despite the good quality of the samples produced by these methods, the employed thermal treatments require periods of 12 up to 45 h.

In this work, we propose an alternative chemical route for γ-Co$_3$O$_4$ polycrystals synthesis based on the Pechini Method, a sol-gel route. The method’s advantages include high homogeneity, reproducibility and short thermal treatment times at relatively low temperatures, without the need of laborious chemical processes [13]. The microstructural characterization and its correlation with the magnetic properties are also discussed while in the triclinic phase, Co$_2$V$_2$O$_6$ is composed by quasi-one-dimensional chains of edge-sharing CoO$_6$ octahedra in which Co atoms interact ferromagnetically intrachain and antiferromagnetically interchain, being separated by nonmagnetic V$_{5+}$ ions in oxides blocks [2]. In addition, this system presents not only a temperature-dependent magnetic phase transition but also field-induced phase transitions that generate a step-like behavior in the magnetization curve by which this material is so recognized [3,10,12].

2. Experimental

γ-Co$_3$O$_4$ polycrystals were synthesized by Pechini Method [14]. A precursor solution was prepared using anhydrous citric acid (AC-Synth) added to ethyleneglycol (EG-Mallinkrodt). The solution was kept under stirring at 70 °C during the entire process. NH$_4$VO$_3$ (M-Synth) was added to the solution respecting the 1:16:64 (M:CA:EG) molar proportion. Afterwards, CoSO$_4$·7H$_2$O (Synth), with 50 mol% of concentration, was slowly added to the mixture. The final solution was...
then polymerized at 110 °C and thermally treated at 300 °C during 2 h.

The powder obtained were divided into eight mass equal parts (S1, S2, S3, S4, S5, S6, S7 and S8) that were subjected to a systematic study of calcination time and calcination temperature for obtaining γ-CoV2O6 monophasic samples. In this study, one group composed by S1, S2, S3 and S4 was calcined at 500 °C, during 2 h (hours), 4 h, 6 h or 10 h, respectively. The other group, composed by S5, S6, S7 and S8 was calcined at 550 °C also during 2 h, 4 h, 6 h or 10 h, respectively. The calcination process was performed under air atmosphere and burning temperatures were chosen based on the CoO-V2O5 phase diagram [5] which presents the possibility of triclinic CoV2O6 samples obtainment, with or without the presence of V2O5 or other vanadates, since adequate synthesis stoichiometry and temperature range are used. For thermal treatment the heating ramp rate was 20 °C/min and the cooling rate was 5 °C/min.

The composition of all samples was verified by X-ray diffraction (XRD) measurements performed using CuKα radiation with a wavelength of 1.54 Å using a 2θ scan from 10° to 110° with 0.02° of increment. Field Emission Gun Scanning Electron Microscopy (FEG-SEM) was used for morphology and microstructure exploration. As grown, the powder samples were dispersed in acetone and gently sonicated. The dispersions were pipetted on silicon substrates. The electric contact between sample the holder and silicon substrate was made using silver paste. The same arrangement was used for EDX mapping.

In addition to XRD measurements, the sample that presented only the triclinic CoV2O6 was also characterized by Raman Spectroscopy. XRD data was analyzed by Rietveld refinement method [15,16] using GSAX/EXPgui [17,18] software. Raman spectra were recorded by a triple grating spectrometer, using a laser with a wavelength of 488 nm (~ 2.5 eV) as the excitation source in backscattering geometry.

As γ-CoV2O6 is very known due to its step-like magnetization curves behavior, its magnetic properties were investigated using a SQUID-VSM magnetometer (MPMS®-3 Quantum Design). Magnetic susceptibility (χ) as a function of temperature (T, 3–100 K) measurements, using zero field cooled (ZFC) and field cooled (FC) protocols were performed.

3. Results and discussion

3.1. Structural and morphological properties

As described in the Experimental section the powder obtained after the first thermal treatment were divided into eight mass equal parts, called S1, S2, S3, S4, S5, S6, S7 and S8 samples. Fig. 1 shows XRD data for this set of samples. One can observe that, except in S8, the presence of γ-CoV2O6 is accompanied by CoV3O8 phase indicated by asterisks in XRD graphs. This data analysis shows that in addition to long calcination times the obtainment of pure γ-CoV2O6 phase requires a thermal treatment at 550 °C, while the treatments carried out at 500 °C produced samples with the presence of CoV3O6 phase, despite the calcination during 10 h.

S8 XRD data was analyzed by Rietveld method in order to confirm the absence of spurious phases. The results exclusively revealed the presence of triclinic CoV2O6 phase (Fig. 2), belonging to the P-1 spatial group. The lattice parameters obtained for this phase were a = 7.171(2) Å, b = 8.899(7) Å, c = 4.812(7) Å and α = 89.99(3)' , β = 93.72(7)', γ = 101.86(5)' which are in good agreement with the pattern used for comparison (JCPS ICSD # 040849). Rietveld analysis showed that the samples exhibit crystalline anisotropy with preferential crystallographic orientation in the [2 0 1] and [1 3 0] directions highlighted in Fig. 2. The mean crystallite size (D) was calculated in two directions, parallel (D∥) = 446 nm and perpendicular (D⊥ = 857 nm). Rietveld quality factors (χ² = 2.27 and Rwp = 0.150) showed conformity.
between experimental data and the fit curve. This can be confirmed by the good data fit and the small difference among measured and calculated profiles shown in Fig. 2.

Although a long calcination time is necessary for pure \( \gamma \)-CoV\(_2\)O\(_6\) formation, FEG-SEM images demonstrate that the longer the calcination time, the particles, which were initially rounded, gain necks and become elongated, a characteristic of a sintering process. In Fig. 3a-d the evolution of this process is presented, showing particles with lengths around 1 \( \mu m \). Although samples calcined for less than 10 \( h \) presented smaller particles and more regular shapes, XRD data of these samples showed the presence of secondary phases instead of \( \gamma \)-CoV\(_2\)O\(_6\).

In the EDX (Energy Dispersive X-Ray spectroscopy) spectrum of S8 (Fig. 4) only peaks associated to C, O, Co, Si and V atoms are present. In this case, C and Si atoms are part of the sample holder used in the analysis.

A mapping obtained by the same technique in the same region in S8 (Fig. 5) demonstrated that the ratio between V and Co atoms over the whole survey area present no deviation from 65\%:34\%, V\%:Co\% ratio, which is the expected for \( \gamma \)-CoV206 stoichiometry. A possible presence of undesirable phases such as CoV\(_2\)O\(_4\), for example, would result in a strong increase of ratio V\%:Co\% to around 75\%:25\%, whose variation would be identified as a contrast in the map. Additionally, the homogeneity of EDX signals indicates the absence of possible segregation of elements or the formation of other types of compounds.

### 3.2. \( \gamma \)-CoV\(_2\)O\(_6\) vibrational modes

The Raman spectrum of the pure \( \gamma \)-CoV\(_2\)O\(_6\) sample is presented in the range of the vibrational modes of vanadium-oxygen bonds with its respective fit, considering five spectral elements (Fig. 6). The peak assigned as (*) with wavenumber (full width at half maximum) 775 \( \text{cm}^{-1} \) (25 \( \text{cm}^{-1} \)) is related to V-O-V symmetric stretching. Peaks marked as (○) with parameters 851 \( \text{cm}^{-1} \) (18 \( \text{cm}^{-1} \)) and 913 \( \text{cm}^{-1} \) (21 \( \text{cm}^{-1} \)) are associated to V-O antisymmetric vibrations, while the peak identified as (●) with 946 \( \text{cm}^{-1} \) (15 \( \text{cm}^{-1} \)) is related to V-O symmetric vibrations [19,20]. In vanadates with monoclinic structures (C2\( \text{m} \) spatial group) only these mentioned peaks are present for this spectral range [19–21]. However, in our sample, and additional peak at 829 \( \text{cm}^{-1} \) (13 \( \text{cm}^{-1} \)), marked as (+) occurs. This peak can be attributed to a splitting due to the lower symmetry of the triclinic structure [22]. The full widths at half maximums are similar to those found in other types of vanadates in which thermal treatments were applied to induce the maximum crystallization [23] confirming the high level of crystalline ordering in the formed particles.

### 3.3. Magnetic properties

The magnetic susceptibility (\( \chi \)) measured for a field of 100 Oe (Fig. 7a) increases as the temperature decreases. At 7 K a sharp peak, associated with Néel Temperature (\( T_N \)) of the system [3] is observed for fields below 10k Oe. For very low temperatures (\( T < 4 \text{ K}, H = 100 \text{ Oe} \)) the system presents little irreversibility, considering that the values of magnetization obtained in FC are higher than those obtained in ZFC (Fig. 7a). For \( H = 10 \text{ kOe} \) (Fig. 7b) the applied field is sufficient to align all the magnetic moments and this irreversibility is not observed between the ZFC and FC curves. For this field the antiferromagnetic transition is also suppressed.

The M\( \text{H} \) isotherms obtained above \( T_N \) behave as in soft ferromagnets in which moments are easily reversed by the magnetic field as observed in Fig. 8.

Although below \( T_N \) the magnetization isotherms increase rapidly with the rise of the applied magnetic field (Fig. 9a), the field intensity is not strong enough to complete the magnetization saturation. For comparison, as Lenertz et al. [24] observed a \( M_S \) of 2.8 \( \mu \text{B}/\text{Co} \) for \( H = 70 \text{ kOe} \) for \( \gamma \)-CoV\(_2\)O\(_6\) single crystals and Kimber et al. [12] reported a \( M_S \) of 2.9 \( \mu \text{B}/\text{Co} \) for \( H = 90 \text{ kOe} \) for polycrystalline samples, the maximum value of magnetization obtained at 70 kOe (\( M_S = 3.2 \mu \text{B}/\text{Co} \)) was considered as an estimate of magnetization saturation for our system. The difference between the \( M_S \) obtained by us and the value due solely to the magnetic moment of the cobalt atom spin is reported in the literature as being associated with an orbital contribution from local distortions in the CoO\(_6\) octahedra [8,25]. At 1.8 K the system exhibit a remnant magnetization (\( M_R \)) of \( 3.2 \times 10^{-1} \text{ emu/g} \) and a coercive field (\( H_C \)) of 100 Oe. In contrast, at 7 K the values of \( M_R \) and \( H_C \) decline to 9.3 \( \times 10^{-2} \text{ emu/g} \) and 80 Oe, respectively.

A detailed view of the low-field region at 1.8 K (Fig. 9b) exposes the step-like magnetization, a remarkable characteristic of this system [3,4,12,26]. The jump observed at about 6k Oe, indicated by a red asterisk in Fig. 9b, is related to the plateau characteristic of the magnetization curve of this material that occurs at around 1/3 of the \( M_S \). In general, this plateau is more evident in monocristalline \( \gamma \)-CoV\(_2\)O\(_6\) samples [3] and even clearer in the monoclinic phase [27]. The system presents a considerable hysteresis 1/3 \( M_S \) at 1.8 K (Fig. 9b) and as well as the irreversibility observed in the temperature-dependent susceptibility curves can be related to ferromagnetic interactions that exist.

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Fig. 3. FEG-SEM images show particle growth process evolution for samples calcined at 550 °C for (a) 2 h (S5), (b) 4 h (S6), (c) 6 h (S7) and (d) for 10 h (S8). The magnification images are 50,000x in a, b,c and 100,000x in d.

Fig. 4. EDX spectrum for the \( \gamma \)-CoV\(_2\)O\(_6\) sample indicating the presence of Co, O and V atoms. Carbon (C) and silicon (Si) present in the spectrum are part of the sample holder used in the analysis.
between the cobalt intrachain atoms in the material, although the cobalt inter-chain interaction in this material has antiferromagnetic nature [4,24]. According to Lenertz et al. [10] the presence of two types of interactions in the chain has its origin in the canting angle that exists between two adjacent Co-Co bonds which leads to a chain distortion and consequently an anisotropic behavior.

4. Conclusions

Ideal conditions for monophasic $\gamma$-CoV$_2$O$_6$ polycrystalline synthesis by Pechini method were achieved. X-ray diffraction data revealed the triclinic symmetry of CoV$_2$O$_6$ and discharged the presence of spurious phases in sample S8. EDX mapping confirmed the stoichiometry between cobalt and vanadium atoms and the absence of other elements in the samples which could alter principally the magnetic properties. The Néel temperature for $\gamma$-CoV$_2$O$_6$ is indicated by a maximum in the curve as being $T_N = 7$ K. For $H = 10k$ Oe the peak related to the antiferromagnetic transition is suppressed. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)
Fig. 9. (a) Magnetization curve (M) as a function of applied field (H) for γ-CoV₂O₆ sample S8 at 1.8 K and 7 K. The inset highlights the values of MM and HM for both isothers. MM is estimated as being 3.2 μemu/go for these temperatures. In (b) the low-field region of M vs H highlights the step-like behavior of γ-CoV₂O₆. The jump in magnetization curve, associated with 1/3 of MM, is indicated by *.

Raman spectrum obtained for the monophasic sample reveals the vibrational modes associated to the triclinic CoV₂O₆. Magnetization iso-therm confirmed the step-like behavior as expected for γ-CoV₂O₆, although the polycrystalline nature of the samples overshadowed a clear observation of the plateaus at 1/3 MM in the magnetization curves below Néel temperature which was determined as being 7 K. The confirmation of sample purity by means of X-ray diffraction, EDX mapping and Raman spectroscopy techniques and the observation of the expected magnetic properties for this phase validate the proposed synthesis method that have as main advantages the homogeneity of samples and the short-term thermal treatment at low temperatures without the need for laborious chemical processes.

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